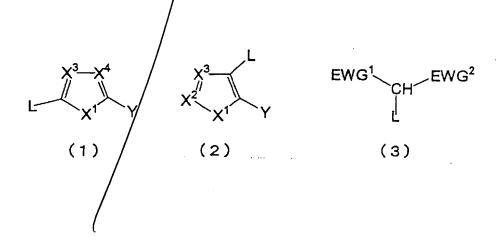


WHAT IS CLAIMED IS:

- 1. A method for forming an azo colorant, wherein a coupler having a leaving group at a coupling position thereof and a diazo compound are used, and the method has a faster coupling reaction rate than an azo dye-forming reaction between the diazo compound and the coupler having a haydrogen atom at the coupling position.
- 2. A method for forming an azo colorant, wherein a coupler having a leaving group at a coupling position thereof and a diazo compound are used, and the method has a coupling reaction rate constant k of at least 0.1 s⁻¹.
- 3. The method for forming an azo colorant according to claim 1, wherein the coupler has a structure represented by one of general formulae (1), (2), (3), (4), and (5) as follows.



in which X^1 , X^2 , X^3 , and X^4 each independently an atomic group necessary for forming a represents five-membered aromatic heteroring; Y represents one of a hydroxyl group, an amino group which may have a substituent, an alkyl group #hich may have a substituent, an aryl group which may ha/ve a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R represents one of a hydroxyl group, an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have /a substituent, an amino group which may have a substituent, an alkylthio group which may have a substituent, and an arylthio group which may have a substituent; /z represents one of a hydroxyl group and an amino gr/oup which may have a substituent; represents a bénzene ring, naphthalene ring, pyridine ring or quinoline ring, each of which may have a substituent# L represents a substituent that relesable at a time of coupling with the diazo compound; EWG^{1} , EWG^{2} and EWG^{3} each independently represents electron/-attractive group; and pairs, X1 and Y,

and EWG², and Y and R may each link with each other to form a ring.

4. The method for forming an azo colorant according to claim 3, wherein the diazo compound is a compound represented by one of general formulae (6), (7), and (8) as follows.

$$R^{1}$$
 R^{2}
 N_{2}^{+}
 N_{2}^{+}
 N_{2}^{+}
 N_{2}^{+}
 N_{2}^{+}
 N_{2}^{+}
 N_{2}^{+}
 N_{3}^{-}
 N_{2}^{+}
 N_{2}^{+}
 N_{3}^{-}
 N_{2}^{+}
 N_{3}^{-}
 N_{2}^{+}
 N_{3}^{-}
 N_{2}^{+}
 N_{3}^{-}
 N_{3}^{-}
 N_{4}^{-}
 N_{3}^{-}
 N_{4}^{-}
 N_{5}^{-}
 N_{5}^{-}

in which, in general formulae (6) and (7): R¹ and R² each represents one of a hydrogen atom and an alkyl group which may have a substituent; R¹ and R² may link with each other to form a heterocycle; R¹ and R² cannot both be hydrogen atoms; R³ represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a

group arylthiø which may substituent, an substituent, an alkylsul fonyl group which may have a substituent, and an aryl/sulfonyl group which may have a substituent; R4 repr/esents one of a hydrogen atom, an alkyl group which may have a substituent, and an alkoxy group which / may have a substituent; represents one of a/hydrogen atom and an alkyl group which may have a sub/stituent; R⁶ and R⁷ each represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a/substituent, and an arylthio group which may have a substituent; R⁶ and R⁷ may be the same and may be different from each other; and X represents an acid anion, /and

in the general formula (8): Ar¹ represents an aryl group which may have a substituent; R³ and R9 each represents one of an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R³ and R9 may be the same and may be different from each other; and X represents an acid anion.

5. The method for forming an azo colorant according to claim 2, wherein the coupler has a structure

represented by one of general formulae (1), (2), (3), (4), and (5) as follows.

in which X¹, X², X³, and X⁴ each independently represents an atomic group necessary for forming a five-membered aromatic heteroring; Y represents one of a hydroxyl group, an amino group which may have a substituent, an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R represents one of a hydroxyl group, an alkyl group which may have a

substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an amino group which may have a substitue/nt, an alkylthio group which may have a substituent, and an arylthio group which may have Z fepresents one of a hydroxyl group a substituent; and an amino group which may have a substituent; represents a benz/ene ring, naphthalene ring, pyridine ring or quinolihe ring , each of which may have a /L represents a substituent that is substituent; relesable at a time of coupling with the diazo compound; EWG1, EWG2 and EWG3 each independently represents electron-attfactive group; and pairs, X^1 and Y, and EWG², and Y and R may each link with each other to form a ring.

6. The method for forming an azo colorant according to claim 5, wherein the diazo compound is a compound represented by one of general formulae (6), (7), and (8) as follows.

$$R^{1}$$
 R^{2}
 N
 R^{4}
 R^{4}
 R^{6}
 R^{5}
 R^{7}
 R^{7}
 R^{7}
 R^{7}
 R^{7}

in which, in g eneral formulae (6) and (7): R^1 and R² each represents/one of a hydrogen atom and an alkyl group which may have a substituent; R1 and R2 may link with each other to form a heterocycle; R1 and R2 cannot both be hydrogen atoms; R3 represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a substituent, an arylthio group which may have substituent, an alkylsulfonyl group which may have a substituent, and an arylsulfonyl group which may have a substituent; R4 represents one of a hydrogen atom, an alky/l group which may have a substituent, and an alkoxy/ group which may have a substituent; represents one of a hydrogen atom and an alkyl group which may have a substituent; R⁶ and R⁷ each represents one/of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group

which may have a substituent, and an arylthio group which may have a substituent; R^6 and R^7 may be the same and may be different from each other; and X^7 represents an acid anion, and

in the general formula (8): Ar¹ represents an aryl group which may have a substituent; R³ and R³ each represents one of an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R³ and R³ may be the same and may be different from each other; and X represents an acid anion.

- 7. The method for forming an azo colorant according to claim 1, wherein a reducing agent is utilized.
- 8. The method for forming an azo colorant according to claim 1, wherein a base is utilized.
- 9. The method for forming an azo colorant according to claim 3, wherein, in the general formulae (1), (2), (3), (4), and (5), L is one of a halogen atom, an alkylthio group which may have a substituent, an arylthio group which may have a substituent, an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an aryloxy group which may have

a substituent, an acyloxy group which may have a substituent, a benzoyloxy group which may have substituent, a dialkylaminocarbonyloxy group which may have a substituent, a diarylaminocarbonyloxy group which may have a substituent, an alkoxycarbonyloxy group which may have а substituent. an aryloxycarbonyloxy group which may have a substituent, an N-pyrazolyl group which may have a substituent, an N-imidazoyl group which may have a substituent, and an N-benzotriazolyl group which may have a substituent.

- 10. The method for forming an azo colorant according to claim 2, wherein a reducing agent is utilized.
- 11. The method for forming an azo colorant according to claim 2, wherein a base is utilized.
- The method for forming an azo colorant according to claim 5, wherein, in the general formulae (1), (2), (3), (4), and (5), L is one of a halogen atom, an alkylthio group which may have a substituent, an arylthio group which may have a substituent, an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an arylsulfonyloxy group which may have a substituent, an acyloxy group which may have a substituent, an acyloxy group which may have a substituent, a benzoyloxy group which may have a

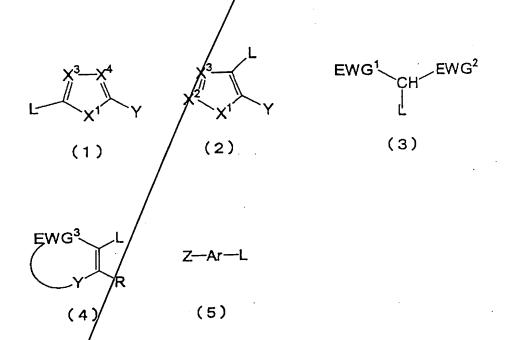
substituent, a dialkylaminocarbonyloxy group which may have a substituent, a diarylaminocarbonyloxy group which may have a substituent, an alkoxycarbonyloxy group which may have a substituent, an aryloxycarbonyloxy group which may have a substituent, an N-pyrazolyl group which may have a substituent, an N-imidazoyl group which may have a substituent, and an N-benzotriazolyl group

13. A recording material comprising a support and, on the support, at least one recording layer containing a diazo compound and a coupler which reacts with the diazo compound for developing color, wherein the coupler has a leaving group at a coupling position thereof.

14. A recording material comprising a support and, on the support, at least one recording layer containing a diazo compound and a coupler, which reacts with the diazo compound for developing color, wherein the coupler has a leaving group at a coupling position thereof, the diazo compound and the coupler have a faster coupling reaction rate therebetween than in a case of the coupler having a hydrogen atom at a coupling position, and a coupling reaction rate constant k therebetween is at least 0.1 s⁻¹.

15./The recording material according to claim 13,

wherein the coupler has a structure represented by one of general formula (1), (2), (3), (4) and (5).



in which x¹, x², x³, and x⁴ each independently represents an atomic group necessary for forming a five-membered aromatic heteroring; Y represents one of a hydroxyl group, an amino group which may have a substituent, an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R represents one of a hydroxyl group, an alkyl group which may have a substituent, an aryloxy group which may have a substituent, an alkoxy group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an aryloxy group which may have a substituent, an amino group which

may have a substituent, an alkylthio group which may have a substituent, and an arylthio group which may have a substituent; Z represents one of a hydroxyl group and an amino group which may have a substituent; Ar represents a benzene ring, naphthalene ring, pyridine ring or quinoline ring, each of which may have a substituent; L represents a substituent that is relesable at a time of coupling with the diazo compound; EWG¹, EWG² and EWG³ each independently represents an electron-attractive group; and pairs, X¹ and Y, EWG¹ and EWG², and Y and R may each link with each other to form a ring.

16. The recording material according to claim 15, wherein the diazo compound is represented by one of general formula (6), (7) and (8).

$$R^{1}$$
 R^{2}
 R^{4}
 R^{8}
 R^{8}
 R^{9}
 R^{9

in which, in general for ψ ulae (6) and (7): R^1 and R² each represents one of a hydrogen atom and an alkyl group which may have a substiftuent; R1 and R2 may link with each other to form a heterocycle; R1 and R2 cannot both be hydrogen atoms; R3 #epresents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a substituent, an arylthi ϕ group which may have a substituent, an alkylsul/fonyl group which may have a substituent, and an arylsulfonyl group which may have a substituent; R4 represents one of a hydrogen atom, an alkyl group which may have a substituent, and an alkoxy group which /may have a substituent; represents one of a hydrogen atom and an alkyl group which may have a substituent; R⁶ and R⁷ each represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a substituent, and an arylthio group which may have a substituent; R^6 and R^7 may be the same and may be different from each other; and X represents an acid anion, and

122

in the general formula (8): Ar represents an

aryl group which may have a substituent; R⁸ and R⁹ each represents one of an alkyl group which may have a substituent, an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R⁸ and R⁹ may be the same and may be different from each other; and X represents an acid anion.

17. The recording material according to claim 13, wherein the diazo compound is contained in a microcapsule.

18. The recording material according to claim 14, wherein the coupler has a structure represented by one of general formula (1), (2), (3), (4) and (5).

 $\chi^{\prime}_{
m n}$ which ${
m X}^{
m 1}$, ${
m X}^{
m 2}$, ${
m X}^{
m 3}$, and ${
m X}^{
m 4}$ each independently

Ox

represents an atomic group nece/ssary for forming a five-membered aromatic heteroring; Y represents one of a hydroxyl group, an amino g/roup which may have a substituent, an alkyl group which may have a substituent, an aryl group which may have # substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R represents one of a hydroxyl group, an alky# group which may have substituent, an aryl group which may have a substituent, an alkoxy group which may/have a substituent, an aryloxy group which may have a substituent, an amino group which may have a substituen t, an alkylthio group which may have a substituent, and an arylthio group which may have a substituent; Z represents one of a hydroxyl group and an amino group/which may have a substituent; represents a benzene ring, naphthalene ring, pyridine ring or quinoline ring , each of which may have a L represents a substituent that is substituent; relesable at a time of coupling with the diazo compound; EWG1, EWG2 and EWG3 each independently represents electron-attractive group; and pairs, X1 and Y, and EWG2, and Y and R may each link with each other to form a ring.

19. The recording material according to claim 18, wherein the diazo compound is represented by one of

general formula (6), (7) and (8).

(8)

in which, in general formulae (6) and (7): R¹ and R² each represents one of a hydrogen atom and an alkyl group which may have a substituent; R¹ and R² may link with each other to form a heterocycle; R¹ and R² cannot both be hydrogen atoms; R³ represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a substituent, an arylthio group which may have a substituent, an alkylsulfonyl group which may have a substituent, and an arylsulfonyl group which may have a substituent; R⁴ represents one of a hydrogen atom, an alkyl group which may have a substituent; R⁴ represents one of a hydrogen atom,

alkoxy group which may have a substituent; R⁵ represents one of a hydrogen atom and an alkyl group which may have a substituent; R⁶ and R⁷ each represents one of an alkyl group which may have a substituent, an alkoxy group which may have a substituent, an aryloxy group which may have a substituent, an alkylthio group which may have a substituent, and an arylthio group which may have a substituent; R⁶ and R⁷ may be the same and may be different from each other; and X represents an acid anion, and

in the general formula (8): Ar¹ represents an aryl group which may have a substituent; R³ and R³ each represents one of an alkyl group which may have a substituent an aryl group which may have a substituent, an alkoxy group which may have a substituent, and an aryloxy group which may have a substituent; R³ and R³ may be the same and may be different from each other; and X represents an acid anion.

20. The recording material according to claim 14, wherein the diazo compound is contained in a

microcapsule.

odd, a. P